ABSTRACT OF THE DISCLOSURE

A method for manufacturing an insert mold product using an insert member has machining step for machining the insert member using a machining assistant; a cleaning step for removing the machining assistant and foreign matter from the insert member, which foreign matter includes swarf created in the machining step; and an insert molding step for coating at least part of the surface of the insert member with a molding material. This prevents degradation in the quality of the product.